

ABSTRACT

~~Provided is a method~~ [[for]] of making ceramic sphere~~[[. A]], a pair of rollers and a core drill with a stopper are employed to perform the method of the present invention.~~ The rotating core drill in cooperation with the rollers machines a cylinder-shaped ceramic core to make a ceramic sphere. The rotating core drill continuously machines the ceramic sphere in cooperation with the rollers to obtain a ceramic real sphere, while the stopper of the core drill prevents the ceramic sphere from moving upward.